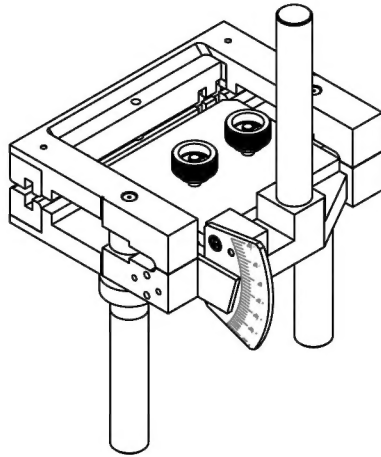
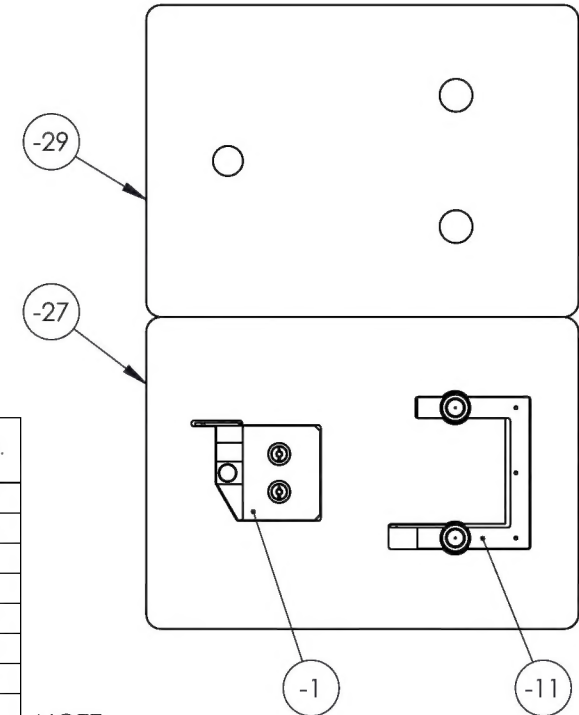


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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR RODUCTION.	10/28/2016	RJC	JAG



TOOL IN USE SHOWN
FOR REFERENCE ONLY



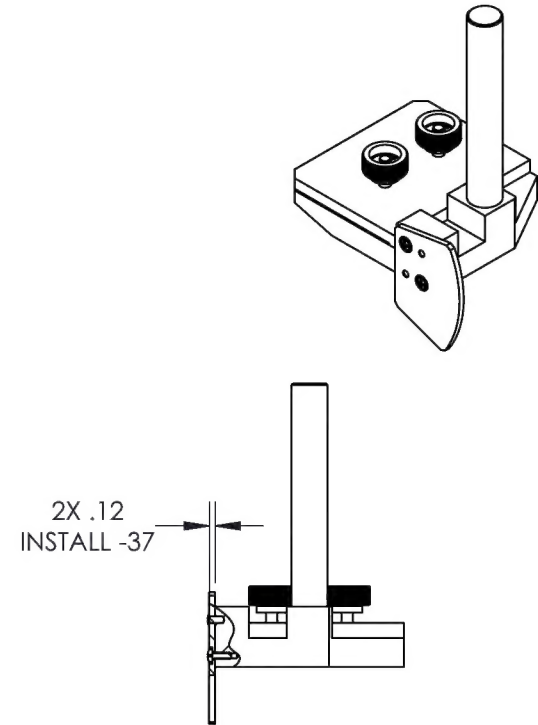
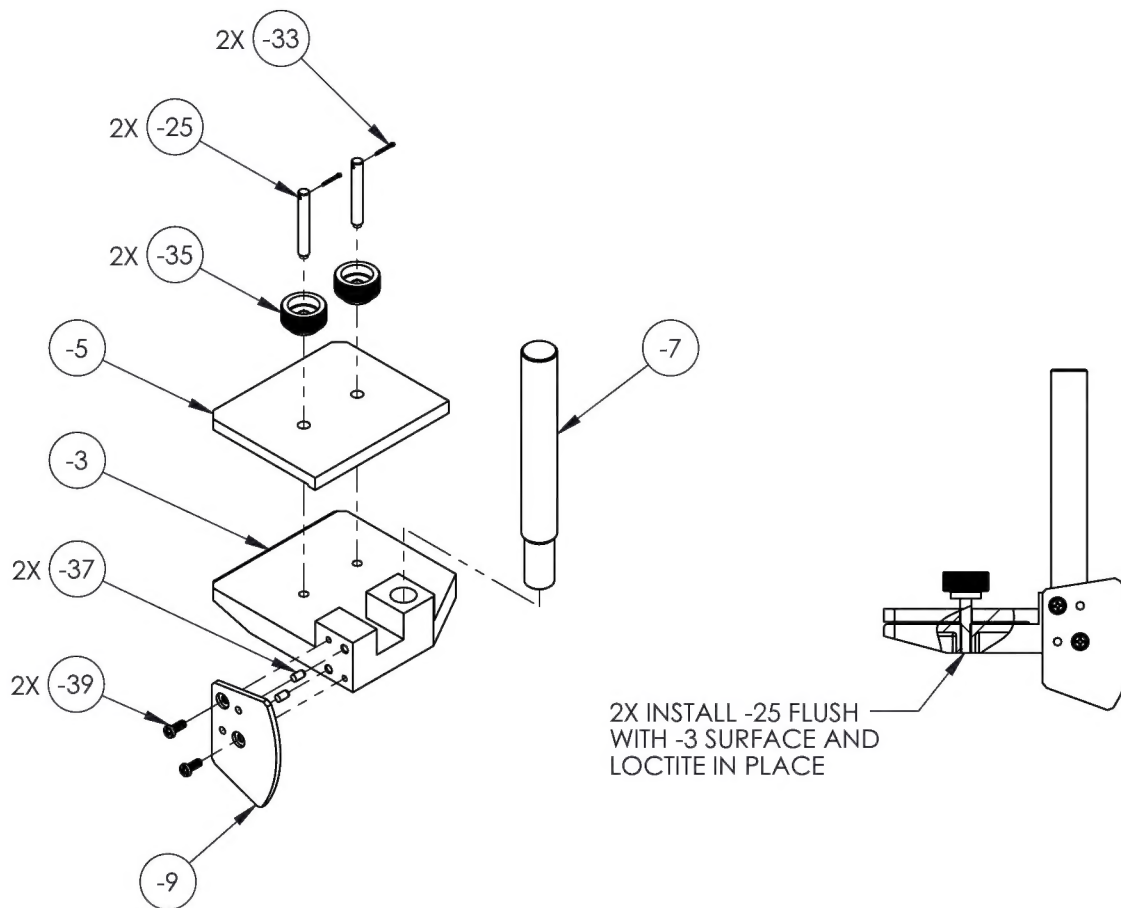
NOTE:
REF. AIRBUS T/N M621A1001101.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	DEFLECTION CLIP ASSEMBLY			2
	1		-3		TAB ADJUSTER BODY	6061		3
	1		-5		TAB ADJUSTER CLAMP	6061		4
	1		-7		HANDLE	6061		5
	1		-9		GAUGE	1018/1020 CR		6
X			-11	1	IMMOBILIZER CLIP ASSEMBLY			7
1			-13		FRAME 1	6061		8
1			-15		FRAME 2	6061		9
2			-17		PAD	BLACK DELRIN/ACETAL	(MCMaster-CARR #8662K61) MODIFIED	10
2			-19		BUSHING	WHITE DELRIN/ACETAL	(MCMaster-CARR #8572K59) MODIFIED	11
1			-21		ANGLE INDICATOR	1018/1020 CR		12
2			-23		FRAME HANDLE	1018/1020 CR		13
	2	B/O	-25		ALL THREAD	STEEL GRD B7	M6 X 1 X 40mm (MCMaster-CARR #93675A225)	14
		B/O	-27	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	6.40 X 13 X 18 (CASE SOLUTIONS)	15
		B/O	-29	1	LID FOAM	ETHAFOAM 220, BLACK	1.87 X 13 X 18 (CASE SOLUTIONS)	16
		B/O	-31	1	CASE	PLASTIC	PELICAN #APP-im2450-E	N/S
	2	B/O	-33		COTTER PIN	STEEL	Ø3/64 X 1/2 (MCMaster-CARR #98338A022)	2
	2	B/O	-35		KNURLED KNOB	STEEL	M6 X 1 (J.W. WINCO #6NF45/A)	2
2	2	B/O	-37		DOWEL PIN	STEEL	ØM4 X 8mm (MCMaster-CARR #91595A150)	2, 7
2	2	B/O	-39		MACHINE SCREW	S.S.	M4X.7 X 10mm (MCMaster-CARR #94017A252)	2, 7
5		B/O	-41		MACHINE SCREW	STEEL	M4 X .7 X 16mm (MCMaster-CARR #91613A240)	7
2		B/O	-43		COMPRESSION SPRING	STEEL	Ø.047 WIRE X Ø.42 O.D. X 2 (MCMaster-CARR #9657K389)	7
2		B/O	-45		HELICAL INSERT	S.S.	M8X1.25 X 12mm INST. LG. (MCMaster-CARR #91732A264)	7
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S
ASSY -11	ASSY -1							

DART AEROSPACE			
TITLE WIDE TABS FOLDING TOOL			
DWG NO. RBEM621A1001101 S5330			REV 1
MAT'L HEAT TREAT FINISH		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125	
SPEC		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
DRAWN BY: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
CHECKED: DUERFELDT		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
OPPS APPR: ANDERSON		USED ON MODEL	
QA APPR: LINDSAY		H175	
APPROVED: GILBERT			
SCALE	1:8	DATE	6/7/2016
		SHEET 1 OF 16	

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				APPROVED



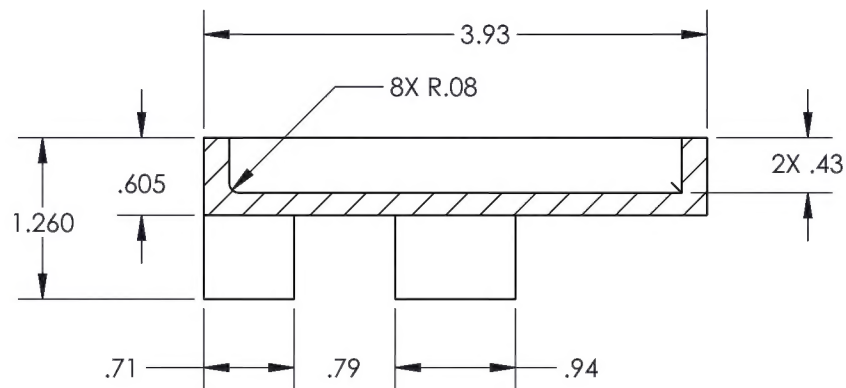
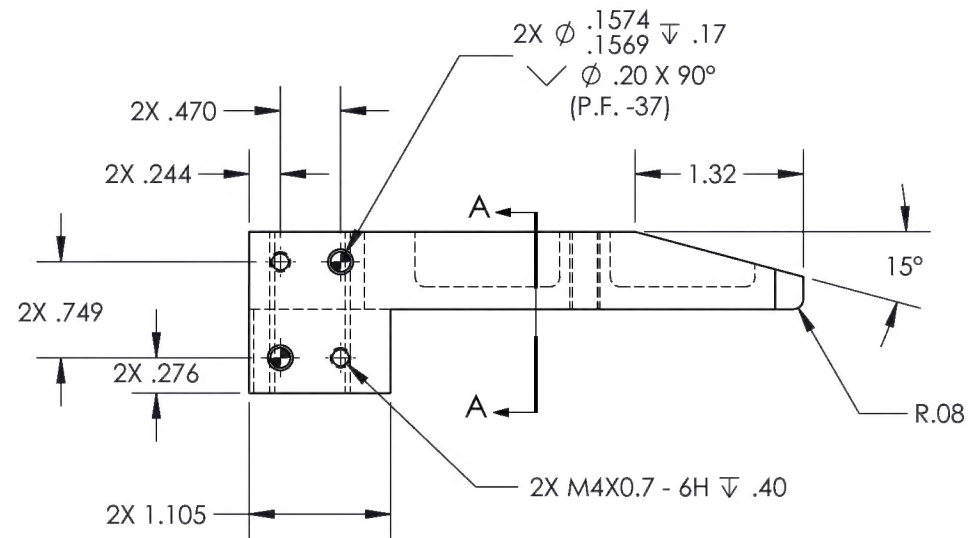
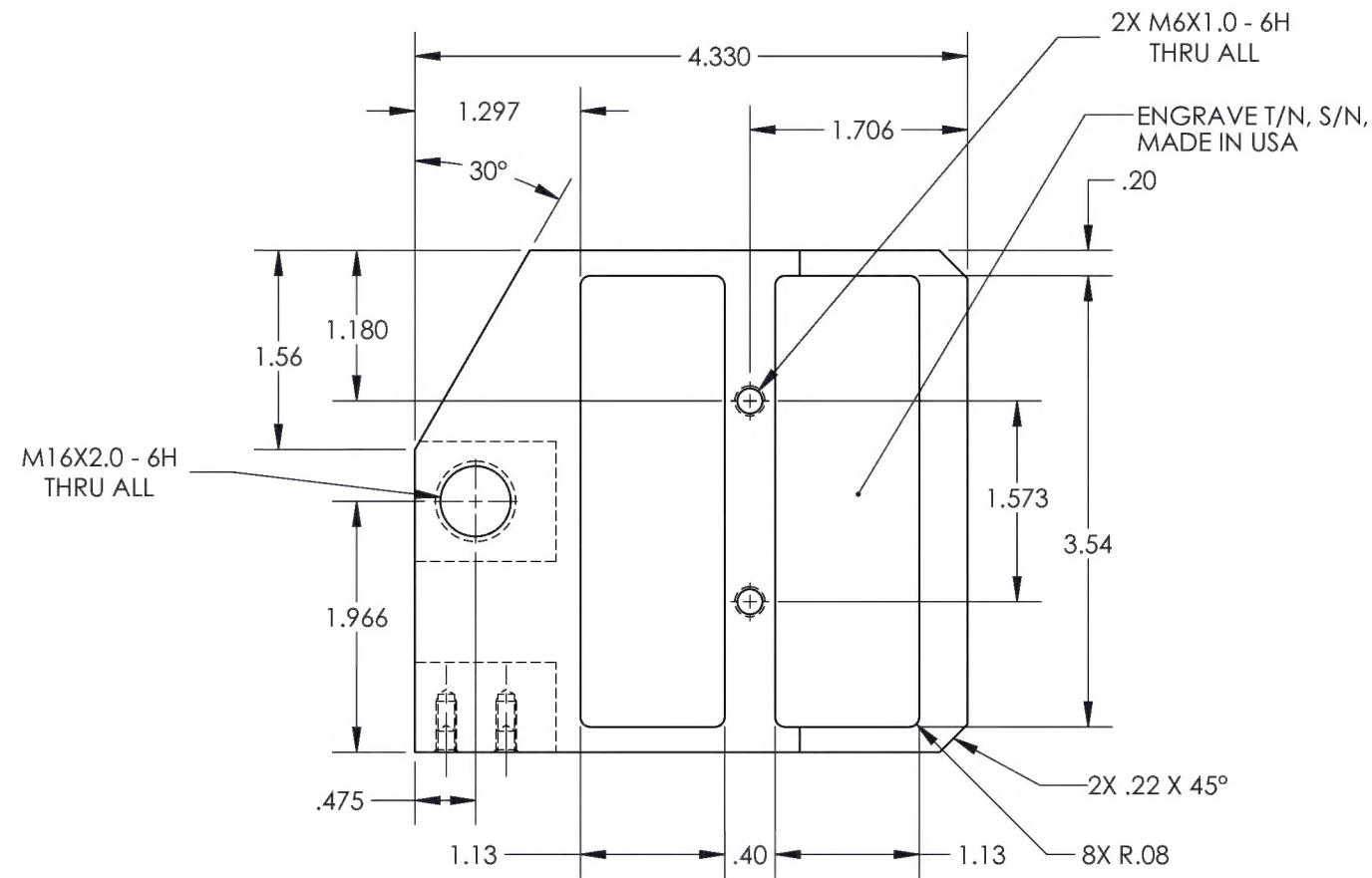
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DEFLECTION CLIP ASSEMBLY (TAB ADJUSTER)

DART AEROSPACE	
TITLE WIDE TABS FOLDING TOOL	
DWG NO. RBEM621A1001101 S5330-1	REV 1
MAT'L _____ TREAT _____ FINISH _____ SPEC _____	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL H175	
SCALE 1:4	DATE 6/7/2016
SHEET 2 OF 16	

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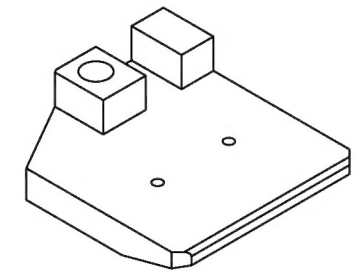
REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION A-A

③

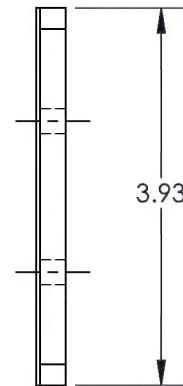
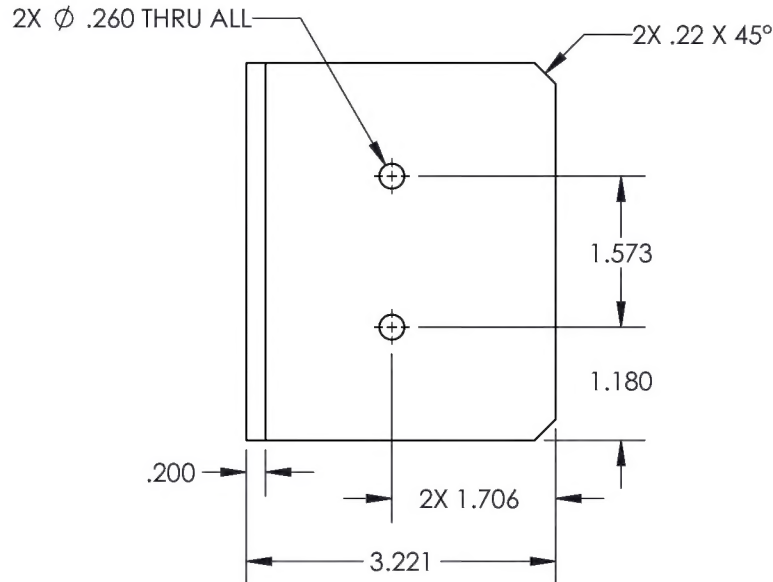
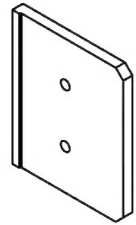
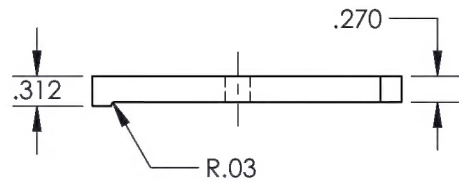
TAB ADJUSTER BODY



DART AEROSPACE			
TITLE WIDE TABS FOLDING TOOL			
DWG NO. RBEM621A1001101 S5330-3			REV 1
MAT'L 6061		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH CLEAR ANODIZE		.XX ± .01 ANGLES ± 5°	
SPEC MIL-A-8625F, TYPE II, CLASS I		.X ± .1 SURFACES = 125/	
DRAWN BY: CLOUGH		1. BREAK ALL SHARP EDGES .015 X 45° OR .015R	
CHECKED: DUERFELDT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		H175	
SCALE 1:1.5		DATE 6/7/2016	SHEET 3 OF 16

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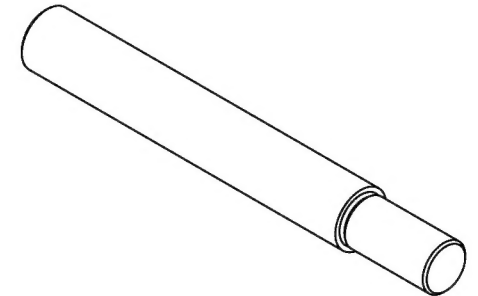
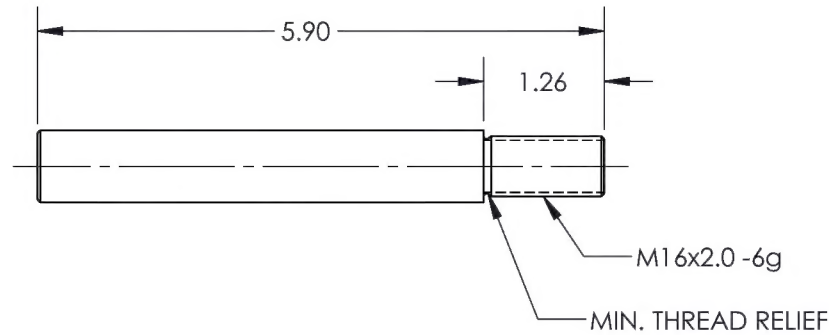
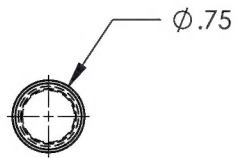
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TAB ADJUSTER CLAMP

DART AEROSPACE	
TITLE WIDE TABS FOLDING TOOL	
DWG NO. RBEM621A1001101 S5330-5	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS I	.XX ± .01 ANGLES ± .5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125°
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 1:2	DATE 6/7/2016
	SHEET 4 OF 16

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(7)

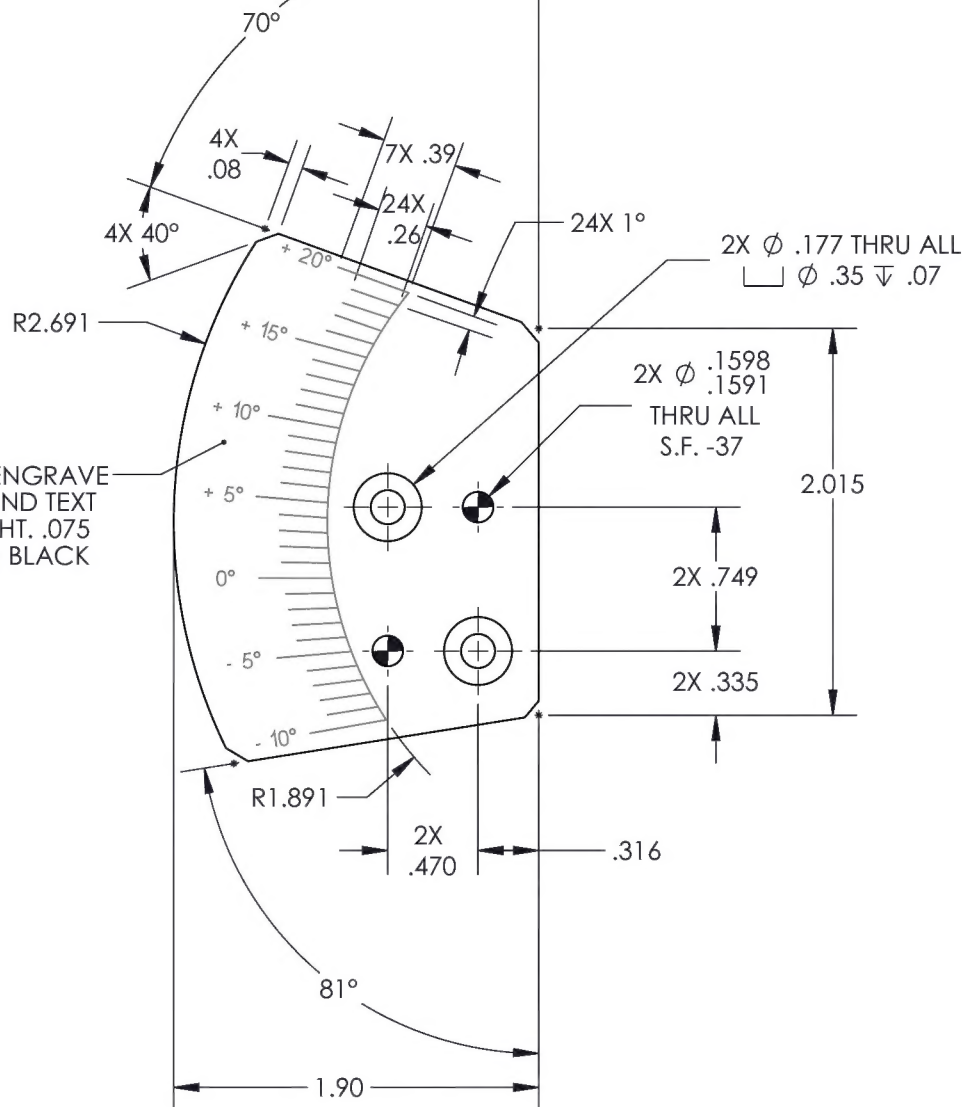
HANDLE

DART AEROSPACE	
TITLE WIDE TABS FOLDING TOOL	
DWG NO. RBEM621A1001101 S5330-7	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS I	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 1:2	DATE 6/7/2016
	SHEET 5 OF 16

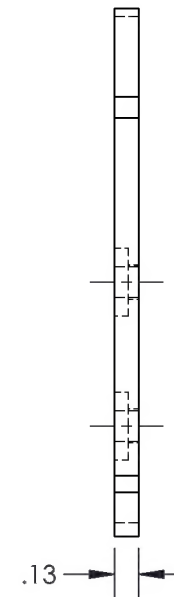
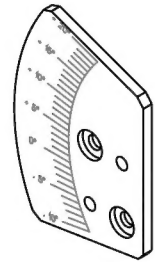
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MACHINE ENGRAVE
ALL LINES AND TEXT
ARIAL TEXT HT. .075
FILL IN WITH BLACK
PAINT



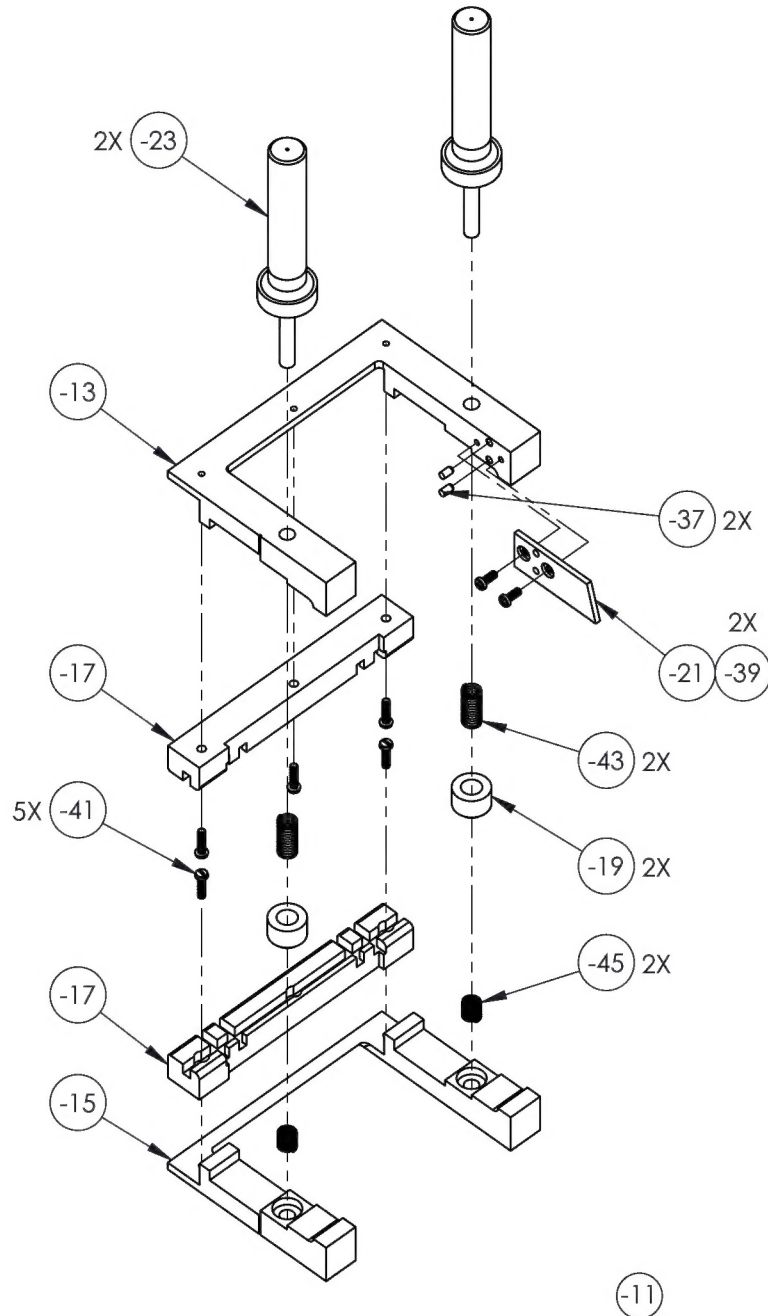
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GAUGE



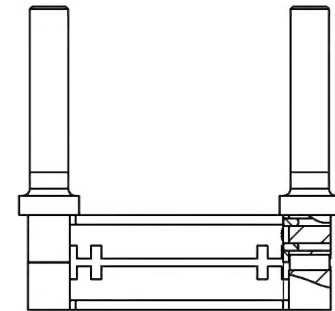
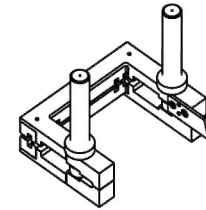
DART AEROSPACE	
TITLE WIDE TABS FOLDING TOOL	
DWG NO. RBEM621A1001101 S5330-9	REV 1
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 1:1	DATE 6/7/2016
	SHEET 6 OF 16

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				APPROVED



IMMOBILIZER CLIP ASSEMBLY (FIXTURE)

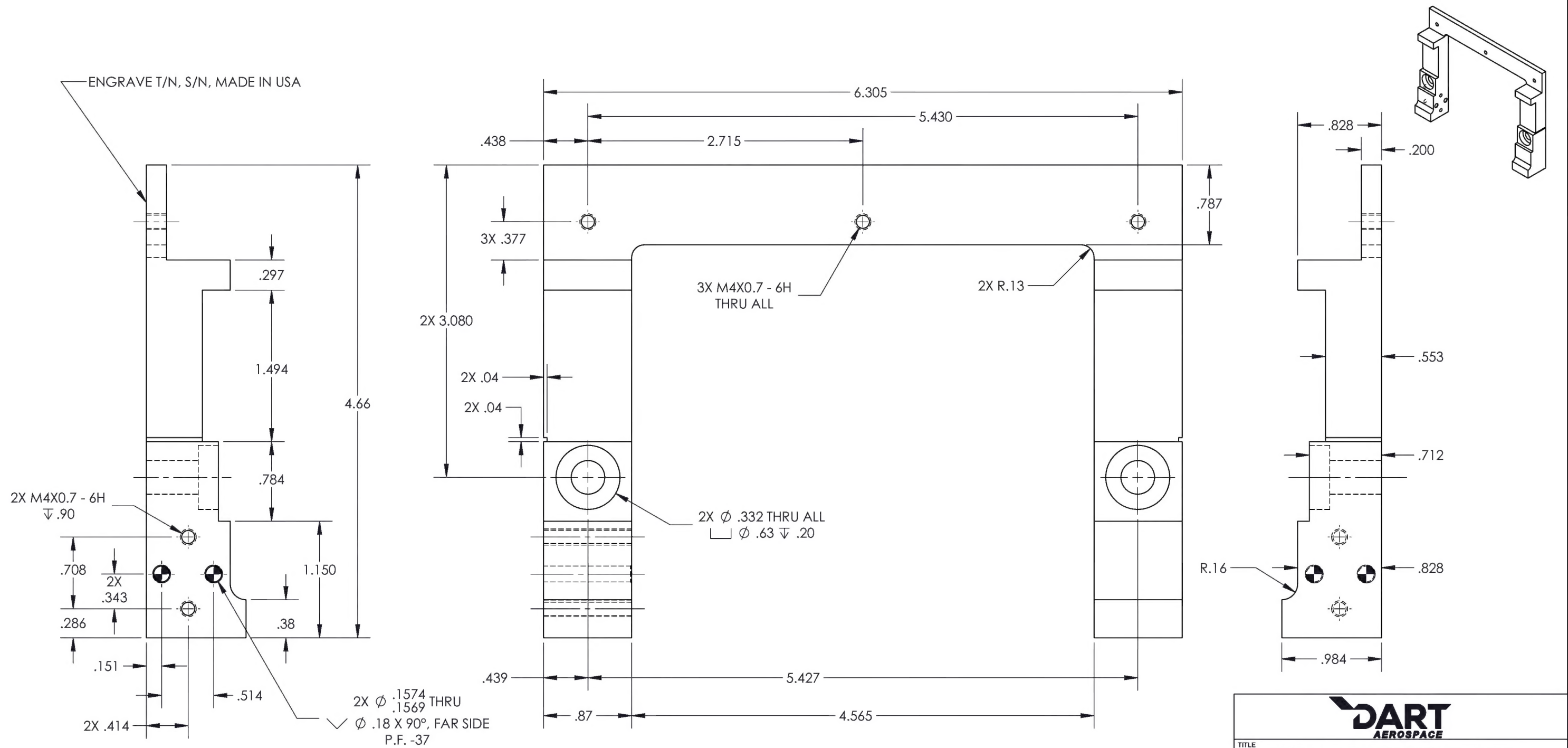


2X .12
INSTALL -37

DART AEROSPACE	
TITLE WIDE TABS FOLDING TOOL	
DWG NO. RBEM621A1001101 S5330-11	REV 1
MAT'L FEAT TREAT FINISH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	H175
APPROVED: GILBERT	
SCALE 1:4	DATE 6/7/2016
SHEET 7 OF 16	

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(13)

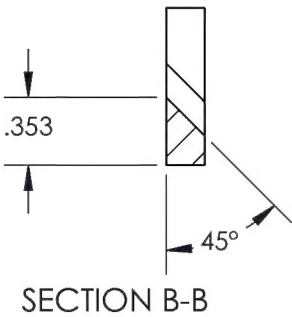
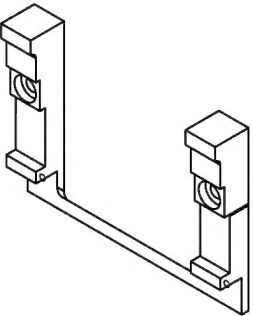
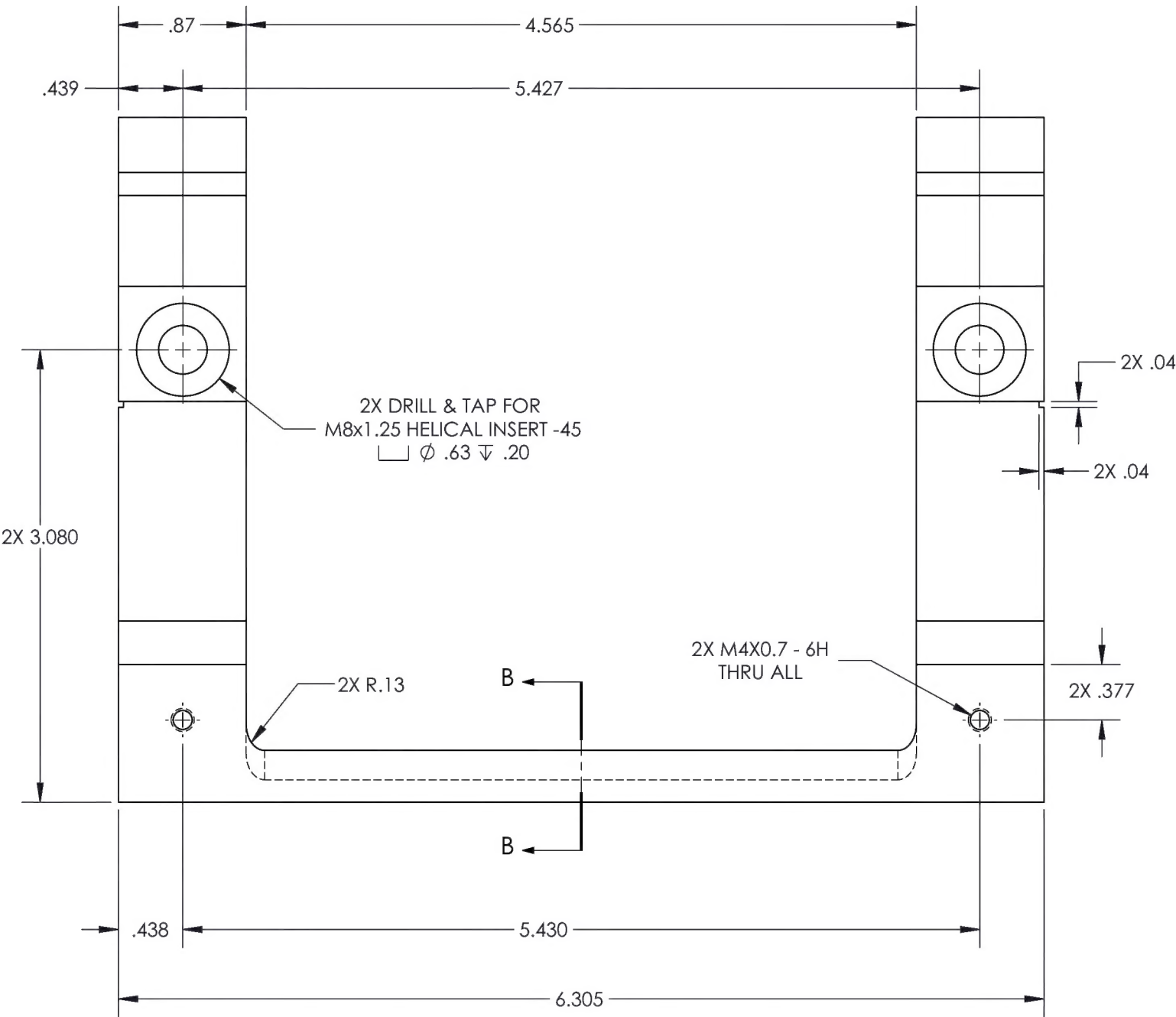
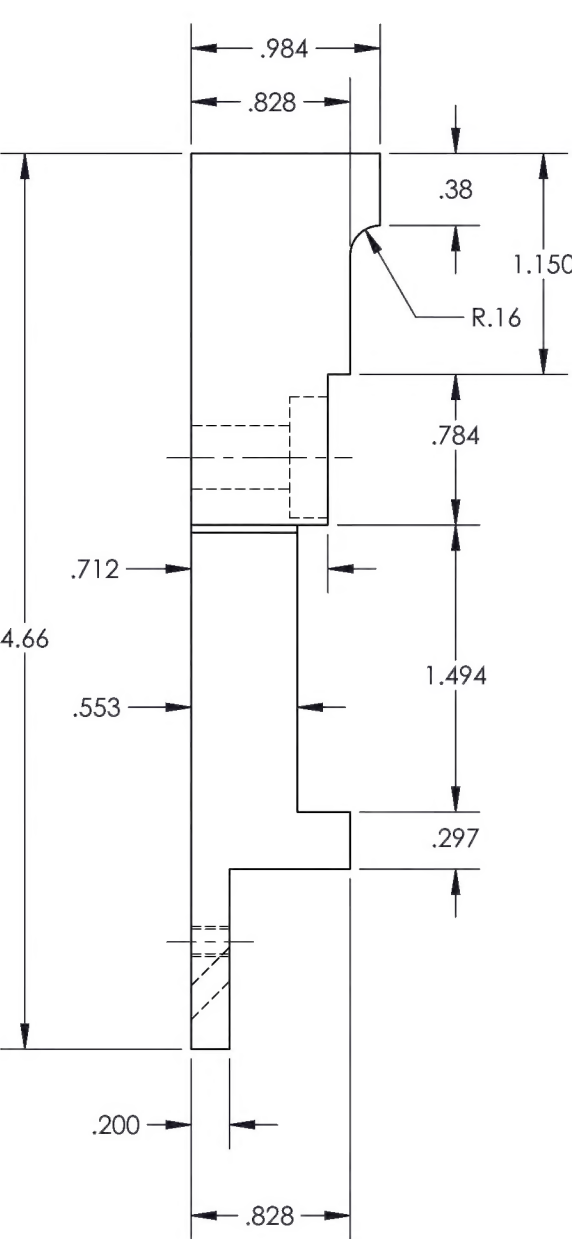
FRAME 1



TITLE		WIDE TABS FOLDING TOOL	
DWG NO.		RBEM621A1001101 S5330-13	REV 1
MAT'L 6061		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH CLEAR ANODIZE		.XXX ± .005 FRACTIONS ± 1/8	
SPEC MIL-A-8625F, TYPE II, CLASS I		.XX ± .01 ANGLES ± 5°	
DRAWN BY: CLOUGH		.X ± .1 SURFACES = 125/	
CHECKED: DUERFELDT		1. BREAK ALL SHARP EDGES	
OPPS APPR: ANDERSON		.015 x 45° OR .015R	
QA APPR: LINDSAY		2. DIMENSIONAL LIMITS APPLY	
APPROVED: GILBERT		AFTER PLATING	
SCALE 1:1		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE 6/7/2016		USED ON MODEL	
SHEET 8 OF 16		H175	

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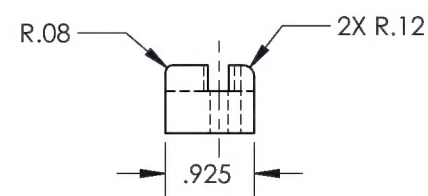
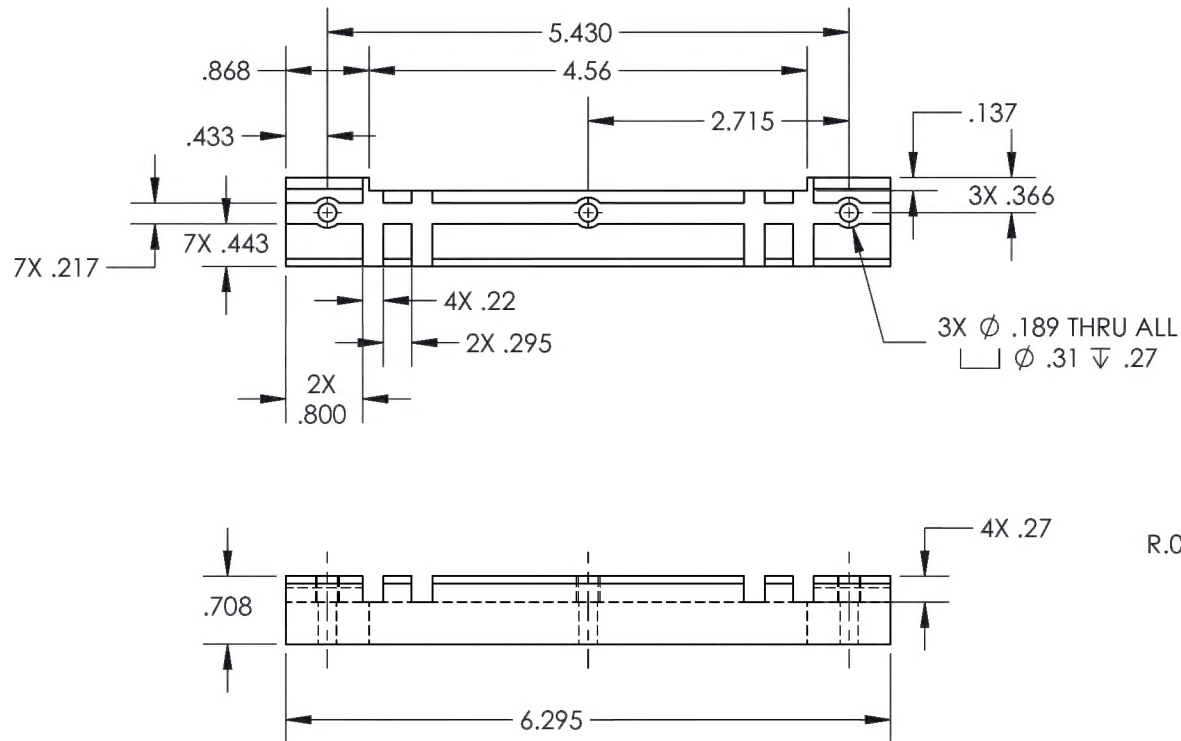
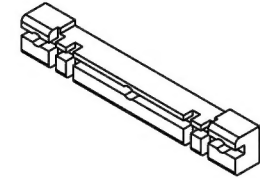
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FRAME 2

DART AEROSPACE			
TITLE WIDE TABS FOLDING TOOL			
DWG NO. RBEM621A1001101 S5330-15			REV 1
MAT'L 6061		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH CLEAR ANODIZE		.XXX ± .005 FRACTIONS ± 1/8	
SPEC MIL-A-8625F, TYPE II, CLASS I		.XX ± .01 ANGLES ± 5°	
DRAWN BY: CLOUGH		.X ± .1 SURFACES = 125/	
CHECKED: DUERFELDT		1. BREAK ALL SHARP EDGES	
OPPS APPR: ANDERSON		.015 x 45° OR .015R	
QA APPR: LINDSAY		2. DIMENSIONAL LIMITS APPLY	
APPROVED: GILBERT		AFTER PLATING	
SCALE 1:1		3. INTERPRET DIM AND TOL PER	
DATE 6/7/2016		ASME Y14.5M-2009	
		USED ON MODEL	
		H175	
		SHEET 9 OF 16	

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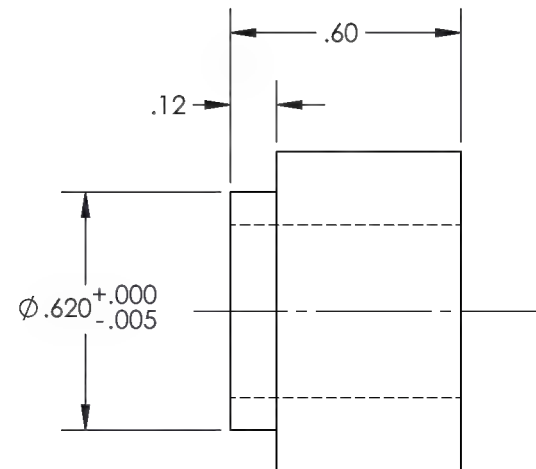
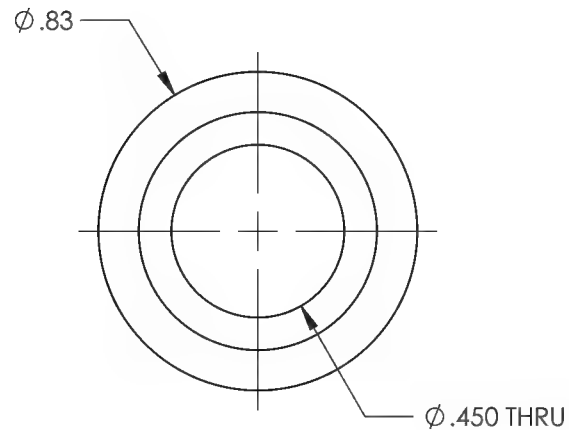
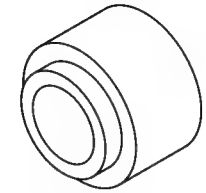
(-17)

PAD

DART AEROSPACE	
TITLE WIDE TABS FOLDING TOOL	
DWG NO. RBEM621A1001101 S5330-17	REV 1
MAT'L BLACK DELRIN/ACETAL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT 	.XXX \pm .005 FRACTIONS \pm 1/8
FINISH 	.XX \pm .01 ANGLES \pm 5°
SPEC 	.X \pm .1 SURFACES = 125° ✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:2	DATE 6/7/2016
SHEET 10 OF 16	

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				APPROVED



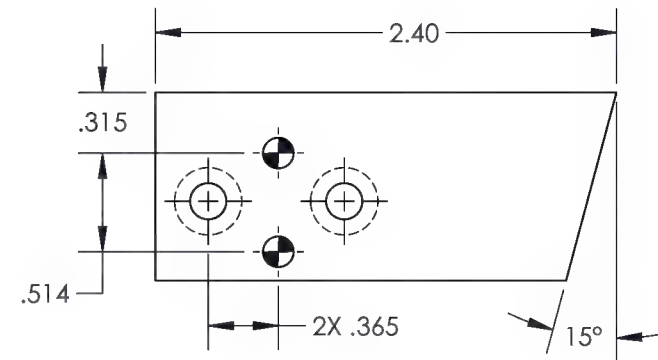
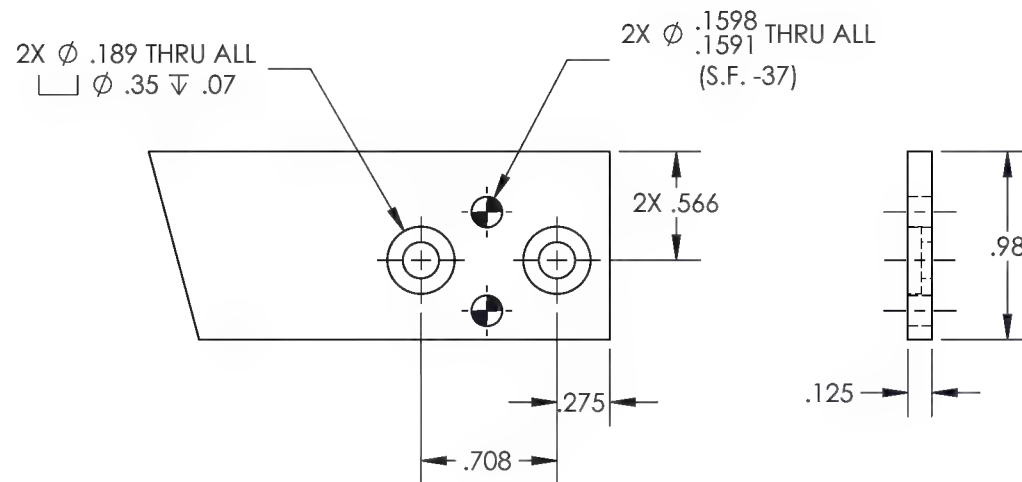
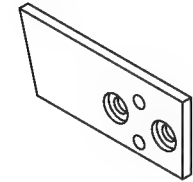
-19

BUSHING

DART AEROSPACE	
TITLE WIDE TABS FOLDING TOOL	
DWG NO. RBEM621A1001101 S5330-19	REV 1
MAT'L WHITE DELRIN/ACETAL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT 	.XXX ± .005 FRACTIONS ± 1/8
FINISH 	.XX ± .01 ANGLES ± .5°
SPEC 	.X ± .1 SURFACES = 125° ✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 2:1	DATE 6/7/2016
SHEET 11 OF 16	

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				APPROVED



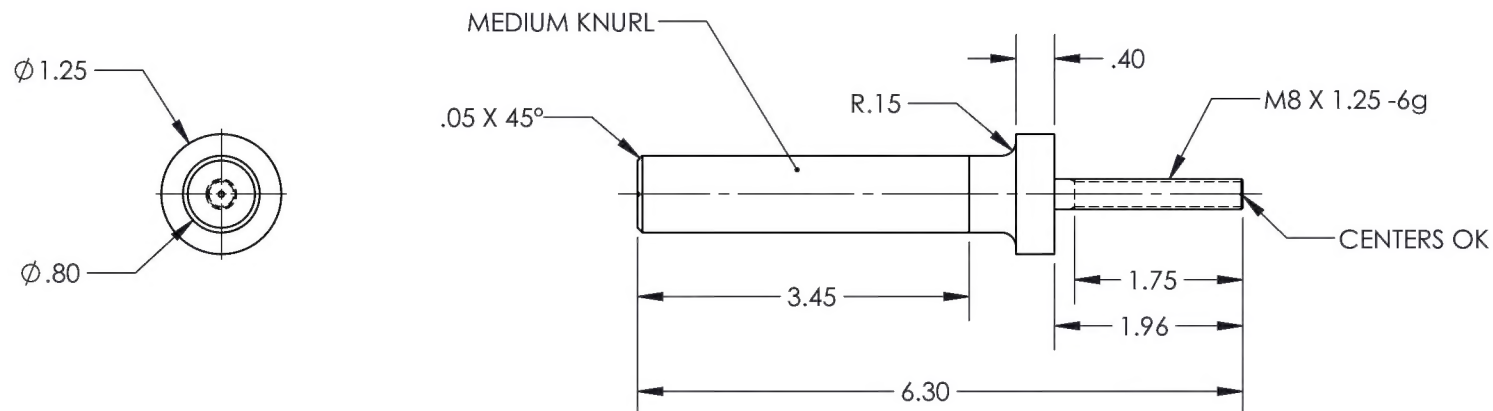
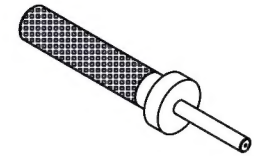
(-21)

ANGLE INDICATOR

DART AEROSPACE	
TITLE WIDE TABS FOLDING TOOL	
DWG NO. RBEM621A1001101 S5330-21	REV 1
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125°
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 6/7/2016	USED ON MODEL
SHEET 12 OF 16	H175

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



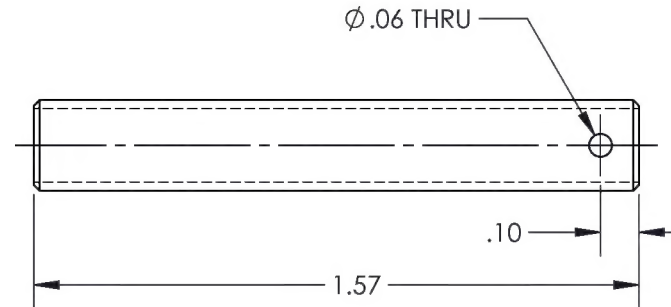
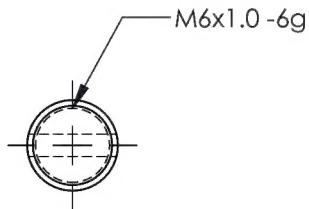
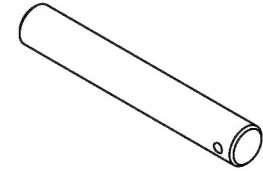
(-23)

FRAME HANDLE

DART AEROSPACE	
TITLE WIDE TABS FOLDING TOOL	
DWG NO. RBEM621A1001101 S5330-23	REV 1
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125°
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 1:2	DATE 6/7/2016
	SHEET 13 OF 16

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REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



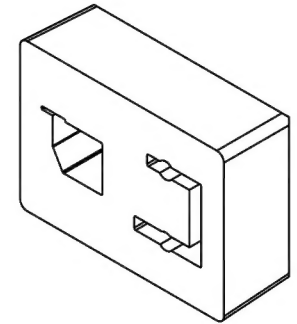
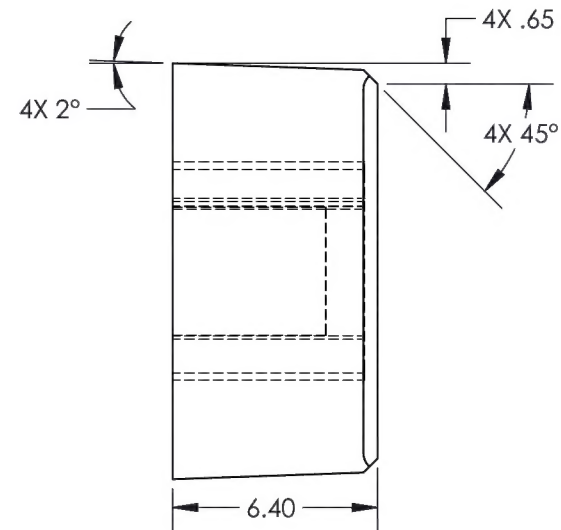
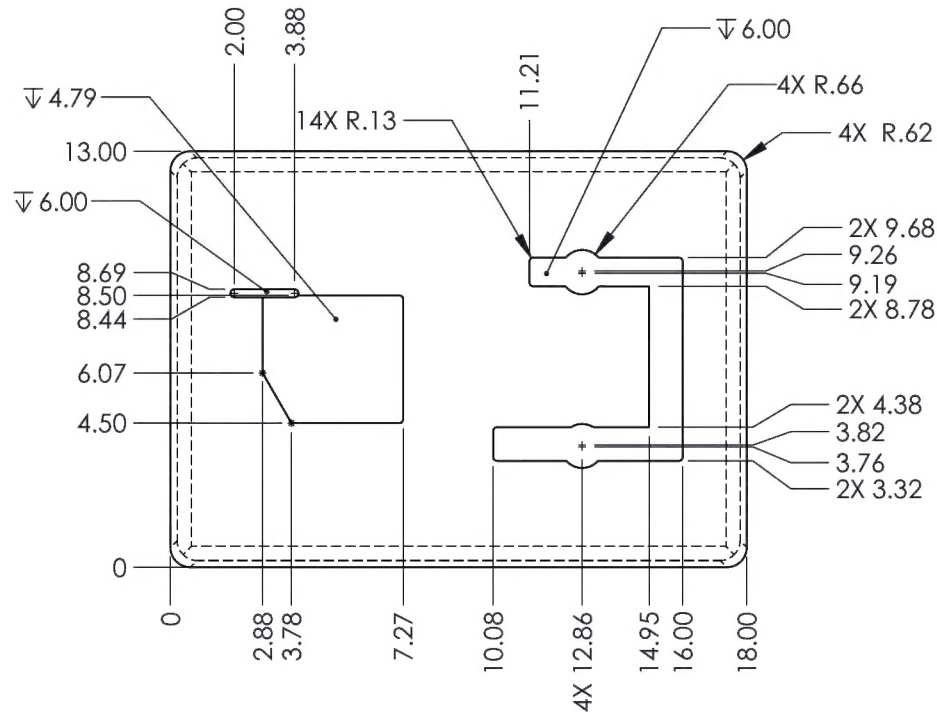
(-25)

ALL THREAD

DART AEROSPACE	
TITLE WIDE TABS FOLDING TOOL	
DWG NO. RBEM621A1001101 S5330-25	REV 1
MAT'L STEEL GRD B7	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK OXIDE	.XXX ± .005 FRACTIONS ± 1/8
SPEC QMSI-6.2.2 REV D	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 2:1	DATE 6/7/2016
	SHEET 14 OF 16

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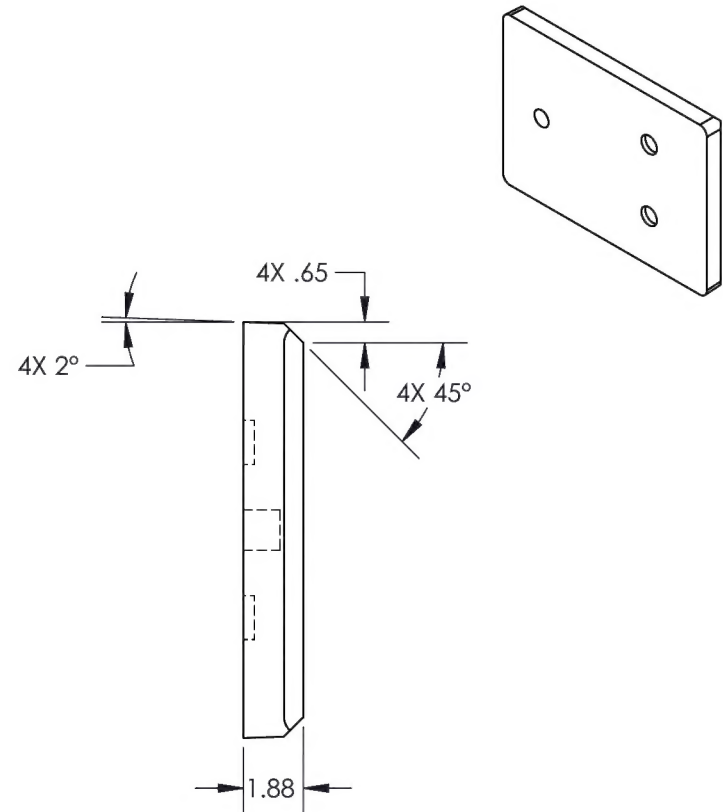
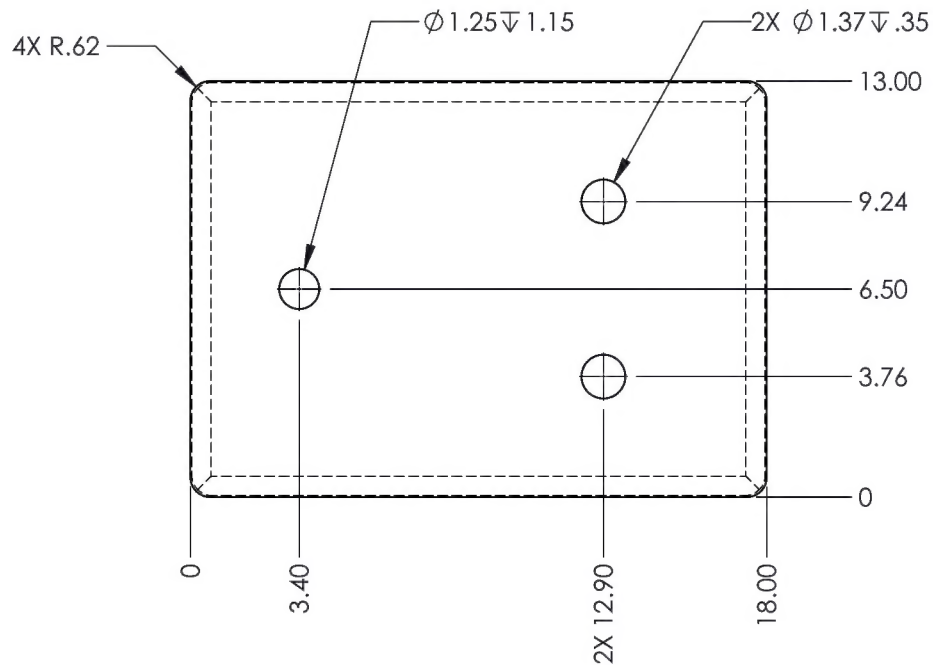
(27)

BOTTOM FOAM

DART AEROSPACE	
TITLE: WIDE TABS FOLDING TOOL	
DWG NO.: RBEM621A1001101 S5330-27	REV: 1
MAT'L: ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125°	
SPEC: 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	USED ON MODEL
CHECKED: DUERFELDT	H175
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE: 1:6	DATE: 6/7/2016
SHEET 15 OF 16	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
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LID FOAM

DART AEROSPACE	
TITLE: WIDE TABS FOLDING TOOL	
DWG NO. RBEM621A1001101 S5330-29	REV 1
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125°	
SPEC	
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
USED ON MODEL	
H175	
SCALE 1:6	DATE 6/7/2016
SHEET 16 OF 16	